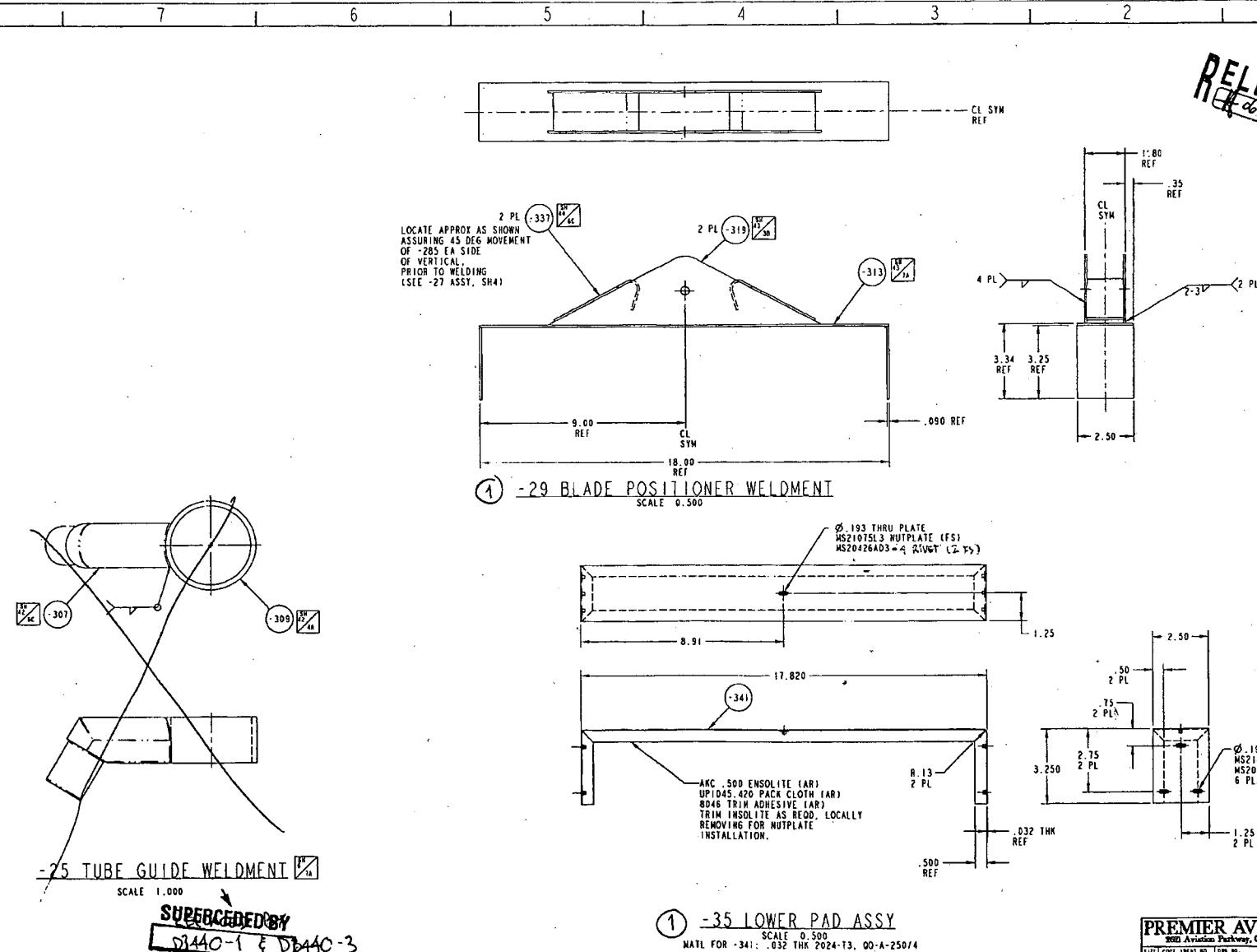


RELEASED
REF ID: U120



PREMIER AVIATION, INC.
2601 Aviation Parkway, Grand Prairie, Texas 75050
COAT SHEAT NO. 00000000000000000000000000000000
DIOSUV8 B67-43001 B1
SCALE: 1:1
SHEET: 40 of 45

ORIGINAL

UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO 44326
SHOP COPY
RETURN TO
ENGINEERING
ORIGINAL

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 18/08/2008 3:45:38 PM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BLADE POSITIONER WELDMENT

Job Number: 41376

Part Number: PB674300129

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC5

INSPECT WORK TO CURRENT STEP



5/8/08 (2)

Comment: INSPECT WORK TO CURRENT STEP

7.0 HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

4/8/08 (2)

8.0 POWDER COATING

POWDER COATING



M102316

(2)

Comment: POWDER COATING

Powder Coat Green Sandtex (Ref: 4.3.5.8) as per QSI 005 4.3

START TIME: 2:00

OVEN TEMPERATURE: 320

FINISH TIME: 2:30

mf 08/10/09

9.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

08/10/09

(2)

10.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST510121

AS 08/10/10 x7

11.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/10/10 x7

Job Completion



mf 08-10-10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 18/08/2008 3:45:38 PM
User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: BLADE POSITIONER WELDMENT			
Job Number	: 41376		Part Number	: PB674300129			
Estimate Number	: 13443		Drawing Number	: B6743001 P.40			
P.O. Number	:		Project Number	: N/A			
This Issue	: 18/08/2008	S.O. No.	Drawing Revision	: B1			
Prsht Rev.	: NC		Material	:			
First Issue	: / /	Type	: LARGE FAB ASSY		Due Date	: 18/09/2008	
Previous Run	: 40241		Qty:			Um:	Each
Written By	:						
Checked & Approved By	: <u>JWD 08.8.18</u>						
Comment	: Est Rev:A 08-06-27 new issue DD verified by:ec						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PB6743001313	Plate  Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s) Plate batch: <u>341503</u>
2.0	PB6743001319	Gusset  Comment: Qty.: 2.0000 Each(s)/Unit Total : 16.0000 Each(s) Gusset batch: <u>341504</u>
3.0	PB6743001337	Upper Pad Assembly  Comment: Qty.: 2.0000 Each(s)/Unit Total : 16.0000 Each(s) Upper Pad Assembly batch: <u>341506</u>
4.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1  Comment: LARGE FABRICATION RESOURCE 1 ****FOR -337 LOCATE APPROX. AS SHOWN ASSURING 45 DEG. MOVEMENT OF -285 EACH SIDE OF VERTICAL, PRIOR TO WELDING**** 1- ASSEMBLE AND WELD AS PER DWG
5.0	QC9	VISUAL WELDING INSPECTION  Comment: VISUAL WELDING INSPECTION